

ADVANTAGE REFINISH PRODUCTS

TECHNICAL DATA INFORMATION

DATED: MAY 2015

DESCRIPTION

ADVANTAGE #300/#301/#315 High Solids Acrylic Lacquer Primer Surfacer is a quality product formulated for excellent fill, fast dry, easy sanding, excellent adhesion, and exhibits minimal shrinkage.

PRODUCTS

#300-01	High Solids Acrylic Lacquer Primer (RED) National Rule	Gallon
#300-04	High Solids Acrylic Lacquer Primer (RED) National Rule	Quart
#301-01	High Solids Acrylic Lacquer Primer (GRAY) National Rule	Gallon
#301-04	High Solids Acrylic Lacquer Primer (GRAY) National Rule	Quart
#315-01	High Solids Acrylic Lacquer Primer (BLACK) National Rule	Gallon
#315-04	High Solids Acrylic Lacquer Primer (BLACK) National Rule	Quart

FEATURES

1. High Building
2. Easy Sanding
3. Excellent Adhesion
4. Fast Dry
5. Excellent Fill

SURFACE PREPARATION

1. Wash area thoroughly with soap and water to remove contaminants that solvent based cleaners cannot remove effectively.
2. Clean repair area with Wax and Grease Remover.
3. Completely sand surface with 180-220 grit paper and re-clean with Pre-Paint Cleaner.
4. Aluminum, bare metal and stainless steel MUST be sanded with 150-220 grit sandpaper even if a metal prep or self etching primer is used. Prime aluminum, bare metal and stainless steel within 72 hours, and prime bare steel immediately after cleaning.

NOTE: Self-Etching Primer MUST be used under #300/#301/#315 when used over aluminum, bare metal or stainless steel substrates.

MIXING DIRECTIONS

(100% to 125%)

1 part High Solids Acrylic Lacquer Primer to
1 to 1-1/4 part Acetone or LOW VOC High Grade Lacquer Thinner.
Stir or shake thoroughly.

APPLICATION DIRECTIONS

Apply 1-3 wet coats allowing 10-15 minutes between coats.

DRY TIMES AT 77° F

FLASH	10-15 MINUTES
TO SAND	30 MINUTES
TO TOPCOAT	30 MINUTES

Excessive film build will extend dry and sanding times.

RECOATING

#300/#301/#315 primer may be recoated after a 30 minute dry at 77° F. Surface must be sanded before recoating.

FISH EYE

Do not use fish eye eliminator in this product.

EQUIPMENT CLEAN-UP

Clean equipment immediately after use with gun wash or a high quality lacquer thinner.

TECHNICAL DATA

Color: Red

Mixing Ratio: (100% to 125%)

1 part High Solids Acrylic Lacquer Primer to

1 to 1-1/4 part Acetone or LOW VOC High Grade Lacquer Thinner.

Viscosity: 18-20 seconds #2 Zahn

Volume Solids: 15.8% (RTS)

Film Build: 0.5 - 0.8 mils per full wet coat

Coverage: 253 sq. ft. per gallon

Pot Life: Indefinite

VOC: 4.8 lbs/gal (Sprayable)

Disposal/Safety: See MSDS for this product

Humidity Resistance: Excellent

NOTE: ADVANTAGE products are not recommended for use in temperatures below 60° F. Use below these temperatures will effect dry times and performance.

FOR PROFESSIONAL USE ONLY

Read SDS Before Use

The contents of the package must be blended with other components before the product can be used. Any mixture of components will have hazards of all components. Before opening the packages, read all

warning labels. Follow all precautions.

The material is designed for application only by professionally trained personnel using proper equipment under controlled conditions, and is not intended for sale to the general public.

SEE MSDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.

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